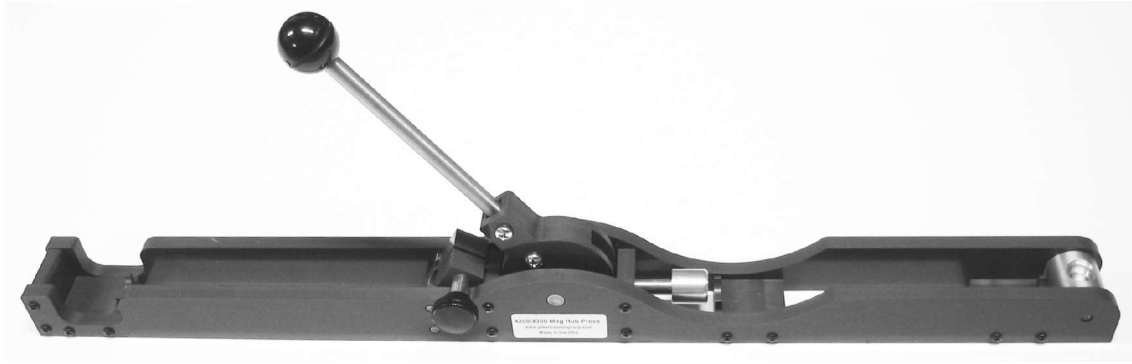


4200/4300 Mag Press Instructions



SEPARATION

INSERTION



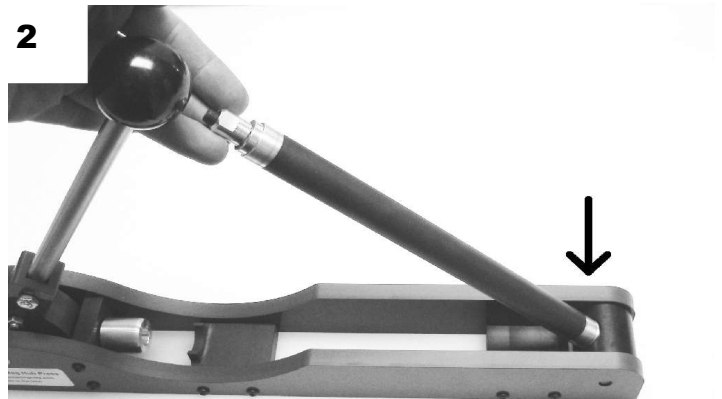
Insert the non-hub end of the roller into the clamp and tighten.



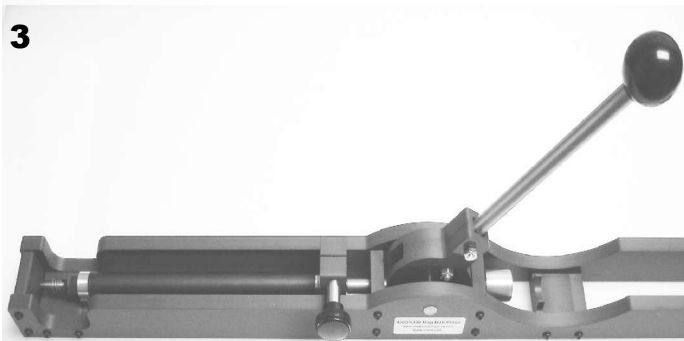
Fit the hub onto the end of the sleeve.



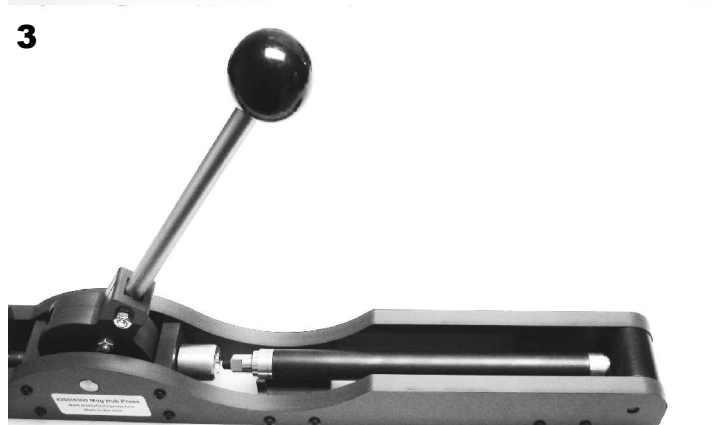
Rotate the roller down onto the guides.



Position the hub end into the press socket



Pull the press lever to the right to pop the hub from the sleeve.



Rotate the mag roller onto the guide and pull the press lever to the left to press the hub into the sleeve.